



QT- 75

Weld-in For - **Aluminium** & Stainless Steel hulls

Mounting

Hull Material	Aluminium & Steel
Boat size	30 meters + (90+ Feet)
Spacing	1.5meter (5ft) for Transom & 5meters (14ft) for P & S)
Beam Angle	90°
Installation Angles	Flush+ and 50°

Technical

Lumens	20,000
Kelvin	6,500
Typical LED Life Expectancy	40,000 hrs
Min-Max Operating Voltage	110 - 240V AC
Current / Amp draw	1.2A - 0.6A
Driver Type	External
Driver Output	36V DC @ 2.8 amps
Control Options	On / Off Switch
Bonding	Welded

Physical

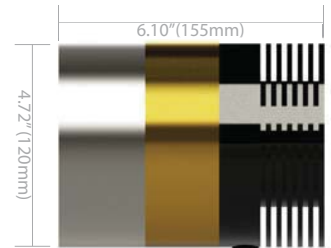
Length of fixture	155mm - 210mm (6.10" - 8.26")
Diameter of fixture	120mm - 140mm (4.72" - 5.51")
Profile (height) of fixture	N/A
Removal Space Required	100mm 4")
Total weight	SS: 9.5 - 12.7kg (21 - 28lbs) ALU: 8.2-9.1kg (18 - 20lbs)
Driver Dimensions (L x W x H)	8.7" x 4.7" x 3.5" (220 x 120 x 90mm)
Cable Length	3meters (13ft)
Hole Cut-out	N/A
Material	5083 Aluminium / 316L Stainless Steel
Growth Resistant Lens	Borosilicate Glass

Color

- White 
- Blue 
- RGB+W 

Insert Part Number

- QT-75-00300 -W / **00600-W**
- QT-75-00300-B / **00600-B**
- N/A

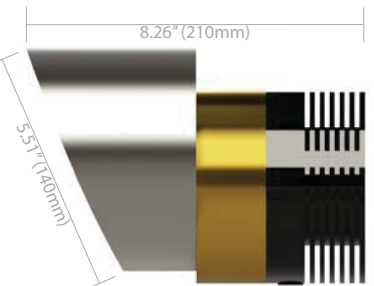


Color

- White 
- Blue 
- RGB+W 

Insert Part Number

- QT-75-00350 -W / **00650 -W**
- QT-75-00350-B / **00650-B**
- N/A



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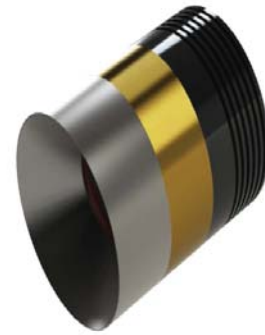
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QtLED 75

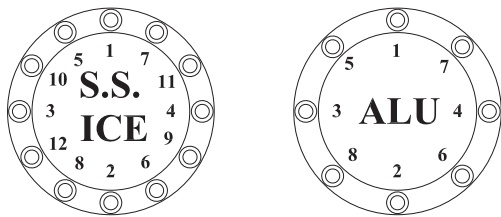
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***DESCRIPTION** - This is a submersible through hull marine light which uses our existing standard FLUSH, 30 degree and 50 degree insert (1) part numbers for 5083 ALU and 316 S.S inserts are below. The insert is welded into the hull. Removal of the led light is done from inside the hull by unscrewing the LED heat sink body (8).

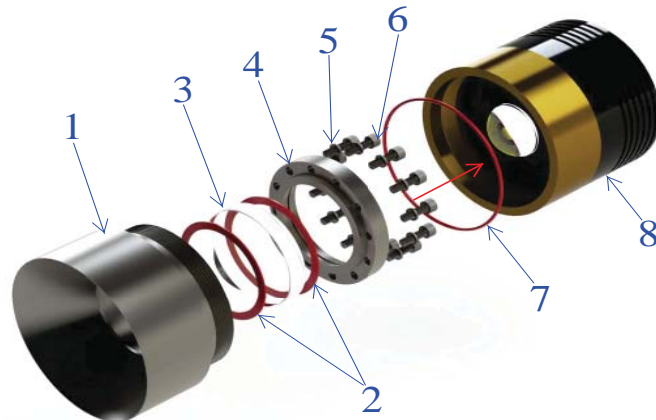
*** LENS FITTING INSTRUCTIONS**-Remove the blanking plate and check the insert (1) lens landing surfaces are clean and apply a suitable silicone grease to the gaskets (2). Fit the lens (3), gaskets (2) and lens retaining ring (4) . Hand tighten the cap head bolts (6) and spring washer (5)making sure the lens retaining ring (4)is square. Torque the bolts to 6 Nm (4.5ft/lbs) in the sequence shown below, check the ring again and re-torque the screws again to the same setting.

*** LED PROJECTOR FITTING INSTRUCTIONS**-The LED heat sink body (8) and the 'O' ring (7) are fully assembled with three meters of cable connected to a IP 68 plug which plugs directly into the driver enclosure socket. These parts form one unit that maintains the second containment space should the lens (3) sealing fail. Before screwing the LED projector onto the insert (1) check that the 'O' ring (7) is in place and that the threads are coated with the silicone grease. The front face of the aluminium bronze connecting ring must make contact with the insert face.

***DRIVER INSTALLATION INSTRUCTION** - The driver must be located at least 60 cm above tank top with good ventilation and the maximum ambient temperature should not exceed 40C. The underwater light is fitted with three meters of cable and a IP 68 plug that fits into the driver enclosure socket. For cabinet installation see separate sheets.



LENS RETAINING RING (4)



MODEL NUMBER	LUMEN OUTPUT	COLOUR	120 VAC SUPPLY POWER & DRAW CURRENT	230 VAC SUPPLY POWER & DRAW CURRENT	DMX CONTROLLER REQUIRED
QT-75-B	XXX	BLUE	120 WATTS - 1.1 AMPS	120 WATTS - 0.6 AMPS	NO
QT-75-W	20,000	6,500K	130 WATTS - 1.3 AMPS	120 WATTS - 0.6 AMPS	NO
QT-75-RGB-W	XXX	RGB-W	130 WATTS - 1.3 AMPS	130 WATTS - 0.7 AMPS	YES



PLEASE REGISTER YOUR PRODUCT WARRANTY DIRECT TO
WWW.REGISTER-UWL.COM

For sales telephone numbers visit www.qtled.com

THE QT-LED RANGE IS DESIGNED AND MANUFACTURED BY UNDERWATER LIGHTS LTD IN THE U.K.

QT LED - 75



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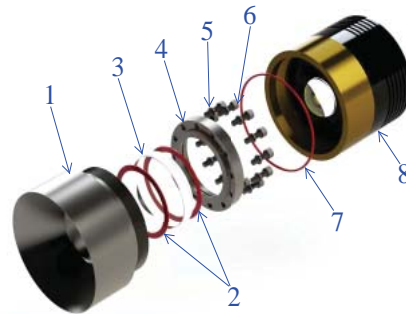
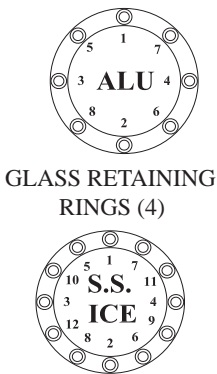




QtLED 75 INSTALL

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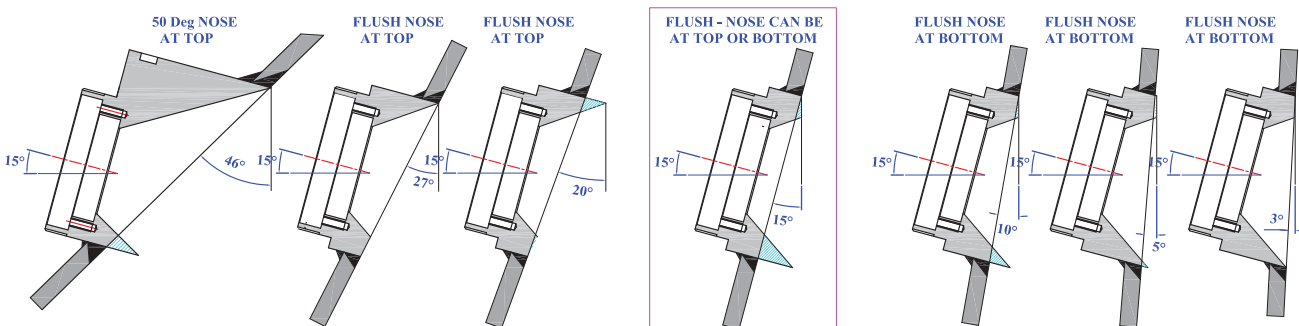
- * **DESCRIPTION** - This is a submersible through hull marine light which uses our existing standard FLUSH, 30 degree and 50 degree inserts (1) which are generic for all light projectors. Below are the part numbers for 5083 ALU and 316 S.S inserts.
- * Welding the inserts must be carried out by an approved welder and to the attending surveyors satisfaction.
- * See guidance method of welding procedure sheet.
- * Note that the edge of the insert must protrude 5mm through the hull plate for welding.
- * All inserts are supplied with a thread protector cover. Do not remove the cover during welding and paint work finishing.
- * Removal of the led light is done from inside the hull by unscrewing the heat sink and connecting ring together.
- * **LENS FITTING INSTRUCTIONS**-Remove the blanking plate and check the insert (1) lens landing surfaces are clean and apply a suitable silicone grease to the gaskets (2). Fit the lens (3), gaskets (2) and lens retaining ring (4). Hand tighten the cap head bolts (6) and spring washers (5) making sure the lens retaining ring is square. Torque the bolts to 6 Nm (4.5ft/lbs) in the sequence shown below, check the ring again and re-torque the screws again to the same setting.



INSERT PART NUMBERS			
Material	Flush	30 degree	50 degree
316L S.S.	UWL-00300	UWL-00330	UWL-00350
5083 ALU	UWL-00600	UWL-00630	UWL-00650

SELECTION OF INSERT TYPE FOR DESIRED ENTRY ANGLE

- * The inserts must be 250mm below the water line with the vessel loaded with 50% fuel and water.
- * Advised entry angle is 15 degrees. However around the beginning of the stern a 15 degree angle may not be possible. Using the 50 degree insert get the best possible entry angle. This could be 25 degrees. The next insert may be 20 degrees and the next 15 degrees. Achieve sweeping rise in entry angle and not a jump of 25 to 15 degrees.
- * Transom light spacing should be around 2 meters. Spacing going forward can vary. We can propose a free light location plan with the type of inserts provided we have transverse sections and a GA in Acad form. Please contact us at uwl@underwater lights.com



THE CENTER LINE OF THE BEAM/INSERT IS ANGLED DOWN 15 Deg TO THE HORIZONTAL
 BLUE SHADED AREAS OF THE INSERT TO BE REMOVED

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